



- SUBSTRATE: 2" X 2" (50.8 X 50.8MM) PHOTO QUALITY SELECT SODA LIME GLASS, INDEX OF REFRACTION 1.512 / 1.523 (0.5893MM, SODIUM D LINE). ALTERNATES B270, SW SUPER WHITE CROWN, C1 CROWN OR EQUIVALENT. NORMAL THICKNESS 1.5MM (1.27/1.78MM)
- 2. FLATNESS: 0.0025MM / 25.4MM OR BETTER.
- OPTICAL QUALITY: SUBSTRATE TO BE FREE OF SEEDS, SCRATCHES AND DIGS TO THE EXTENT NECESSARY TO THE REPRODUCTION OF THE TARGET PATTERN. SCRATCHES AND DIGS IN EXCESS OF 20/10 SCRATCH / DIG ARE NOT ACCEPTABLE.
- 4. COATING: CHROMIUM REFLECTIVITY 50 % ±5%. OPTICAL DENSITY >3.0. NO PINHOLES IN THE COATING ARE ACCEPTABLE LARGER THAN 0.025MM. A MAXIMUM OF FIVE (5) PINHOLES ON ANY ONE TARGET MAY BE REPAIRED WITH BLACK EPOXY INK.
- 5. EDGES: EDGES TO BE SEAMED AND THE CORNERS BROKEN. THERE SHALL BE NO VISIBLE EDGE CHIPS LARGER THAN 0.25MM DIAMETER.
- 6. TARGET IS SIZED TO FIT GARY PLASTIC CONTAINER PART NO. G-803 (3 1/2" X 2 9/16" X 1/2")
- 7. TARGET: 1MM WIDE STEP SIZE. 5LP/MM STEP INCREMENTS

FREQUENCY	TOLERANCE			
	ACCURACY LINEWIDTH			
5 L/MM TO 80 L/MM	0.00050 MM ±0.0010 MM			
85 L/MM TO 125 L/MM	0.00050 MM ±0.00075 MM			
130 L/MM TO 200 L/MM	0.00050 MM ±0.0005 MM			

MLO PART NUMBER: DA002				ONLINE CATALOG RD2055	
TOLERANCES (EXCEPT AS NOTED)	MAX LEVY AUTOGRAPH				
DECIMAL .XXX= +/005 .XX= +/015 .X= +/030	SEE NO		SCALE	DRAWN BY TEN APPROVED BY	
FRACTIONAL	5 TO 200 LP/MM VARIABLE FREQUENCY				
+/030	TARGET				
ANGULAR +/-0.5Deg.	09/13/01)MI	LA0059-004	