166.00±1.0000

MME IN THE U.S.A.

OALISSATION TRECET 1 OF PAN 100A-00169-001 ASSURE,Y

SOLPAMN

SOLP

DATE SYM REVISION RECORD AUTH DR CK

NOTES

- 1. SUBSTRATE: 1.5mm THICK SODA LIME GLASS FLATNESS .004"
- 2. COATING:

LOW REFLECTION CHROME OD>3.0 REFLECTIVITY < 5% AT 550nm PATTERN IS ON THE FIRST SURFACE RIGHT READING LOOKING AT

3 PATTERN:

OVERALL ACCURACY +.004mm/-.001mm (LINEAR SCALE) LINE TO SPACE RATIO ±5% (RONCHI RULINGS)

4. SURFACE QUALITY:

SCRATCH/DIG EQUAL TO 40:20

- 5. CERTIFICATE OF ACCURACY PROVIDED
 EACH PART INDIVIDUALLY SERIALIZED AND CERTIFIED
 TRACEABLE TO NIST
- 6. PACKAGING:

TARGET KIT INCLUDES CUSTOM CARRYING CASE TO HOLD GLASS TARGETS AND TARGET BASE

7. BEVEL: REMOVE SHARP EDGES

TARGET 1 PATTERN

<u>FEATURES</u>

11 Groups of Variable Ronchi Rulings, each containing 5,10,20,30,40,30,20,10,5 LP/MM
Overall ruling width of the pattern is 81.2 mm

Fixed Frequency Ronchi Rulings

- 50 lp/mm
- 60 lp/mm
- 70 lp/mm
- 80 lp/mm

Linear Scale, 154mm in length

Line width .080mm

End to end accuracy +.004mm/-.001mm

Line to line accuracy ±.0003mm

NEXT ASSEMBLY 100MLA0168-001

	TOLERANCES (EXCEPT AS NOTED)	MAX LEVY AUTOGRAPH					
	DECIMAL .XXX= ±.005	CHROME ON SODA LIME GLASS		SCALE	DRAWN BY	DSM	
	.XX= ±.005			NONE	APPROVED BY		
	.X= ±.030				,		
FRACTIONAL		TITLE		•			
	±.030	DA066 .08X-4X MULTIFUNCTION TARGET 1					
	±0.5°	1/10/06	300MLA0139-001				

166.00±1.0000	
CALISPATION TRACET 2 OF PAN LONG-ROLLA SECRET DIGGS M.A PATRIA FRANCIS FRANCIS SAGO SAGO SAGO DOGS DOGS SAGO DOGS SAGO DOGS DOGS DOGS SAGO DOGS DOGS	100.00±1.0000

DATE	SYM	REVISION RECORD	AUTH	DR	СК

NOTES

- 1. SUBSTRATE: 1.5mm THICK SODA LIME GLASS FLATNESS .004"
- 2. COATING: LOW REFLECTION CHROME OD>3.0 REFLECTIVITY < 5% AT 550nm

PATTERN IS ON THE FIRST SURFACE RIGHT READING LOOKING AT

3 PATTERN:

OVERALL ACCURACY +.004mm/-.001mm (LINEAR SCALE) LINE TO SPACE RATIO ±5% (RONCHI RULINGS)

4. SURFACE QUALITY:

SCRATCH/DIG EQUAL TO 40:20

- 5. CERTIFICATE OF ACCURACY PROVIDED EACH PART INDIVIDUALLY SERIALIZED AND CERTIFIED TRACEABLE TO NIST
- 6. PACKAGING:

TARGET KIT INCLUDES CUSTOM CARRYING CASE TO HOLD GLASS TARGETS AND TARGET BASE

7. BEVEL: REMOVE SHARP EDGES

TARGET 2 PATTERN

FEATURES

-Concentric Circles

Diameters 2,5,10,15,20,30,40,50,60,70,80

and partial 90 mm

Tick marks along axes at 2,5,10,15,20,25,30,

35,40,45,50,55,60,65,70,75,80 mm

Line width is .100mm for all circles and lines $\,$

-Square Grid

20mm Square Grid, 1mm Increments

40mm Square Grid, 2mm Increments

80mm Square Grid, 4mm Increments

All lines have width .100mm

-Calibration Features/ Blooming/ Lighting Setup Positive and Negative Circles and Squares with the following diameters and sides:

1,2,3,4,10, and 14mm

NEXT	ASSEMBL	V 100MI	A0168-0	ነበ 1
$N \square A$	AOOEIVIDL	. I I UUIVIL	.AU 100-l	ו טע

TOLERANCES (EXCEPT AS NOTED)	OGRAPH				
DECIMAL .XXX= ±.005 .XX= ±.015 .X= ±.030	.XXX= ±.005 .XX= ±.015 CHROME ON		NONE	DSM APPROVED BY	
fractional ±.030	DA066 .08X-4X MULTIFUNCTION TARGET 2				
angular ±0.5°	1/10/06	DRAWING NUMBER	.0139-002		